

5/1/2018

MAY 02 2018

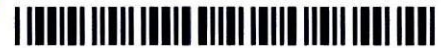
[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D130-700-011
Job Sheet 176827



Part No: D130-700-011

Job Qty: 1 ea

Part Name: EC130 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/1/18

Job Tracking No:

Due Date: 5/10/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/10/18	5/10/18	0.00	0.00	Start Up Stores/Pkg-2	DAS	J.R.B. 5/2/2018
160	Packaging	1 pcs	5/10/18	5/10/18	0.00	0.00	Packaging1-1	6	J.R.B. MAY 16 2018
170	QC	1 pcs	5/10/18	5/10/18	0.00	0.00	QC4	9-89	J.R.B. Smb
175	DC	1 pcs	5/10/18	5/10/18	0.00	0.00	DC		J.R.B. MAY 16 2018
180	Packaging	1 pcs	5/10/18	5/10/18	0.00	0.00	Packaging3-1		J.R.B. Smb
190	QC21-FG	1 Ea	5/10/18	5/10/18	0.00	0.00	QC21		J.R.B. Smb

Part Op 175 - Photocopy bluefile and create labels per PPP D130-700-011CHG001
Descriptions: 180 - Identify and pack for shipping as per PPP D130-700-011 LOCATION: FG012

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	4 Ea (4 ea)	90-Start up Operation	3048377
AN4-15A	Bolt	8 Ea (8 ea)	90-Start up Operation	5057424
D2182B060	Clamp Cushion Black 6.0 "Long	4 Ea (4 ea)	90-Start up Operation	3046816
D2274	Radius Block	12 Ea (12 ea)	90-Start up Operation	5054501
D2519	Clamp	4 Ea (4 ea)	90-Start up Operation	3031941x2 5045517x2
D2529	Washer	12 Ea (12 ea)	90-Start up Operation	3035698
D3167-1	Bearpaw	2 Ea (2 ea)	90-Start up Operation	5067638
D3171-1	Angle Bracket	4 Ea (4 ea)	90-Start up Operation	5040396 x 3 5041975 x 1
MS21042L4	Nut	12 Ea (12 ea)	90-Start up Operation	5056039
NAS1149D0463J	Washer	12 Ea (12 ea)	90-Start up Operation	5055952



PART NO: D130-700-011
Serial No/Batch: S071679
Revision:
Operation:
Change No:

Packaging
CHG001

Mfg Date: 05/16/18
Job No: 176827

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	4	137	0
	AN4-15A	8	447	0
	D2182B060	4	112	0
	D2274	12	184	0
	D2519	4	42	0
	D2529	12	2,249	0
	D3167-1	2	0	0
	D3171-1	4	23	0
	MS21042L4	12	2,930	0
	NAS1149D0463J	12	5,719	0
Part Specifications				
Specifications could not be found.				

Plex 5/1/18 3:27 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003098	S069510	AN4-12A	Bolt	S048377	ST344	4
003098	S069509	AN4-15A	Bolt	S057424	ST343	8
003098	S069508	D2182B060	Clamp Cushion Black 6.0 "Long	S046816	ST639	4
003098	S069507	D2274	Radius Block	S054501	ST006	12
003098	S031941	D2519	Clamp	S031940	ST542	2
003098	S069506	D2519	Clamp	S045517	ST542	2
003098	S069505	D2529	Washer	S035698	ST008	12
003098	S071678	D3167-1	Bearpaw	s067638	ST454	2
003098	S040396	D3171-1	Angle Bracket	S040395	ST019	3
003098	S069503	D3171-1	Angle Bracket	S041975	ST019	1
003098	S069502	MS21042L4	Nut	S056039	ST303	12
003098	S069494	NAS1149D0463J	Washer	s055952	ST263	12

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/16/18 7:09 AM dart.quirion.sonia

5 PARTS LIST

Qty -011	Qty -021	Part Number	Description
X		D130-700-011	BEARPAW INSTALLATION
	X	D130-700-021	WEARPLATE KIT
4		D2182B060	Rubber Cushion
12		D2274	Radius Block
12		D2529	Washer
4		D2519	Clamp
2		D3167-1	Bearpaw
4		D3171-1	Angle
	2	D3862-041	Wearplate
4	4	AN4-12A	Bolt
8	8	AN4-15A	Bolt
12	12	NAS1149D0463J	Washer
12	12	MS21042L4	Nut (or MS21042-4)

REFERENCE ONLY

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